

# NX series

Digital temperature controller

- Fuzzy function, PID auto tuning
- 3Zone PID/group PID 3 types
- Ramp control function
- Heating/cooling control,HBA
- 3 types of set value selection by the contact input(DI)
- Communication function (RS485/422)



## Specification

### Input specification

|                                    |                                                                                                                                                                                                                                                                                           |
|------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Input type                         | Thermocouple : K, J, E, T, R, B, S, L, N, U, W, PL2 (refer to input signal and measurement range)<br>RTD : Pt 100 $\Omega$ , KPt 100 $\Omega$<br>DC voltage input : 1-5 V d.c., -10-20 mV, 0-100 mV d.c., 4-20 mA d.c.(250 $\Omega$ with external resistor)                               |
| Input sampling cycle               | 250 ms                                                                                                                                                                                                                                                                                    |
| Input display resolution           | Basically, below the decimal point of the range                                                                                                                                                                                                                                           |
| Input impedance                    | Thermocouple and DC voltage input (mV) : min. 1 M $\Omega$ ,<br>DC voltage input (V) : approx. 1 M $\Omega$                                                                                                                                                                               |
| Allowable signal source resistance | Thermocouple : max. 250 $\Omega$ ,<br>DC voltage : max. 2 k $\Omega$                                                                                                                                                                                                                      |
| Allowable wiring resistance        | RTD : max. 10 $\Omega$ /wire (conductor resistance among 3 wires should be the same)                                                                                                                                                                                                      |
| Allowable input voltage            | Within $\pm 10$ V (thermocouple, RTD, DC voltage : mV d.c.)<br>Within $\pm 20$ V (DC voltage: V d.c.)                                                                                                                                                                                     |
| Noise reduction rate               | NMRR (normal mode) : min. 40 dB (50/60Hz $\pm 1$ %)<br>CMRR (common mode) : min. 120 dB (50/60Hz $\pm 1$ %)                                                                                                                                                                               |
| Standard                           | Thermocouple / RTD (KS/IEC/DIN)                                                                                                                                                                                                                                                           |
| RJC error                          | $\pm 1.5$ $^{\circ}\text{C}$ (15 $\sim$ 35 $^{\circ}\text{C}$ ), $\pm 2.0$ $^{\circ}\text{C}$ (0 $\sim$ 50 $^{\circ}\text{C}$ )                                                                                                                                                           |
| Input break detection (BURN-OUT)   | Thermocouple : OFF, UP/DOWN Scale selection<br>RTD : UP Scale (detection current at thermocouple and RTD BURN-OUT : approx. 50 nA)                                                                                                                                                        |
| Measurement accuracy               | $\pm 0.5$ % (FULL SCALE)                                                                                                                                                                                                                                                                  |
| Input range                        | Refer to "Input Signal and Measurement Range"<br>Thermocouple, RTD : can be changed within the range of input signal and measurement range table.<br>DC voltage : min. and max. voltages can be changed within each range.<br>Scaling possible within the range of the measurement range. |

### Output specification

① Control output (output type can be selected from relay, current, SSR, heating / cooling type can be set individually.)

|                      |                                                                                                                                                                                                                                                                                                                                                                                                                           |
|----------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Relay contact output | Contact capacity : 240 V a.c. 3 A, 30 V d.c. 3 A (resistive load)<br>Contact configuration: 1C<br>Output operation : time proportion, ON / OFF<br>Proportional period : 1 to 1000 s<br>Output limit : high limit (OH) and low limit (OL) can be set in the range from 0.0 to 100.0%. Valid also for auto-tuning (AT).<br>ON / OFF Hysteresis : 0 to 100 % (full scale)<br>Time resolution : smaller between 0.1% or 10 ms |
|----------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

|                                              |                                                                                                                                                                                                                                                                                                                                                                                                                                                 |
|----------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>SSR output<br/>(voltage pulse output)</b> | ON voltage : NX2, 3, 4, 7, 9 approx. min. 12 V d.c. (load resistance min. 600 $\Omega$ , limited to 30 mA in short circuit) OFF<br>voltage : max. 0.1 V d.c.<br>Proportional period : 1 ~ 1000 s<br>Output operation : time proportional<br>Output limit : high limit (OH) and low limit (OL) can be set in the range from 0.0 to 100.0%. Valid also for auto-tuning (AT).<br>Time resolution : smaller between 0.1 % or 10 ms                  |
| <b>Current output<br/>(4 - 20 mA)</b>        | Current output range : 4-20 mA d.c.<br>Load resistance : max. 600 $\Omega$<br>Accuracy : $\pm 0.5$ % of max. scale (4-20 mA range),<br>Resolution : approx. 3,000<br>Output ripple : 0.3 % (P-P) or less of the maximum scale (150 Hz)<br>Output update cycle : 250 ms<br>Output operation : continuous PID<br>Output limit : high limit (OH) and low limit (OL) can be set in the range from -5.0 to 105.0 %. Valid also for auto-tuning (AT). |

## ② Alarm output (HBA common)

|                             |                                                                                                                                                                                                                                                                                                                                                                                                                                  |
|-----------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Relay contact output</b> | Contact capacity : 240 V a.c. 1 A, 30 V d.c. 1 A (resistive load).<br>Contact configuration : 1a<br>Output contacts : different according to model specifications (refer to wiring diagram)                                                                                                                                                                                                                                      |
| <b>Heater break alarm</b>   | 1 EA (NX2, NX3, NX4, NX7, NX9)<br>Current measurement range: AC 1-50 A<br>(resolution: 0.5 A, $\pm 5$ % of maximum scale $\pm 1$ digit).<br>Alarm output: set and use alarm output<br>Deadband: 0 ~ 100 % of max. range setting<br>Others: available for ON / OFF control or time proportional output (but not for current output and cooling output).<br>When output is ON, the break can not be detected in less than 0.2 sec. |

## ③ Retransmission output

|                       |                                                                                                                                                                                                                                                                              |
|-----------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Current output</b> | Current output range : 0-20 mA d.c., 4-20 mA d.c.<br>Load resistance : max. 600 $\Omega$<br>Accuracy : $\pm 0.5$ % of max 0 mA or 4-20 mA range<br>Resolution : approx. 3,000<br>Output ripple : max. 0.3 % (P-P) of the max. scale (150 Hz)<br>Output update cycle : 250 ms |
|-----------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

## ■ Operating environment

|                                      |                                                                                                                                                                                                                                                                                                                                       |
|--------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Installation environment</b>      | Continuous vibration (5 - 14 Hz) : peak-to-peak max. 1.2 mm<br>Continuous vibration (4 - 150 Hz) : max. 4.9 m/s <sup>2</sup><br>Short-time vibration : 14.7 m/s <sup>2</sup> , max. 15 seconds (3 directions each)<br>Shock : 147 m/s <sup>2</sup> , max. 11 ms (6 directions each 3 times)<br>Panel cutout : refer to "panel cutout" |
| <b>Normal operating conditions</b>   | Ambient temperature : 0 ~ 50 °C<br>Ambient humidity : 35 ~ 85 % RH (without condensation)<br>Magnetic field effect : max. 400 AT / m<br>Warm-up time : min. 30 minutes                                                                                                                                                                |
| <b>Ambient temperature influence</b> | Thermocouple, voltage input : $\pm 1$ $\mu$ V / °C or $\pm 0.01$ % / °C of max. range<br>RTD input : max. $\pm 0.05$ $\Omega$ / °C<br>Analog output : max. $\pm 0.05$ % / °C of max. range (continuous output)                                                                                                                        |

## ■ Power specification

|                       |                                                                                                                                                                                     |
|-----------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Power voltage         | 100-240 V a.c.<br>(voltage fluctuation rate : $\pm 10\%$ )                                                                                                                          |
| Power frequency       | 50 / 60 Hz                                                                                                                                                                          |
| Power consumption     | Max. to 6.0 W, max. 10 VA, 8 VA (NX1)                                                                                                                                               |
| Insulation resistance | 1st terminal - 2nd terminal : min. 500 V d.c. 20 M $\Omega$<br>1st terminal - ground : min. 500 V d.c. 20 M $\Omega$<br>2nd terminal - ground : min. 500 V d.c. 20 M $\Omega$       |
| Dielectric strength   | 1st terminal - 2nd terminal : 2,300 V a.c. 50/60 Hz for 1 min.<br>1st terminal - ground : 2,300 V a.c. 50/60 Hz for 1 min.<br>2nd terminal - F•G : 1,500 V a.c. 50/60 Hz for 1 min. |
| Sensor power supply   | 12 V d.c.(20 mA d.c., cannot be used with retransmission output)                                                                                                                    |

## ■ Transport and storage conditions

|                     |                                    |
|---------------------|------------------------------------|
| Storage temperature | -25 ~ 70 °C                        |
| Storage humidity    | 5 ~ 95 % RH (without condensation) |
| Shock               | Max. 1 min packaging               |

## ■ Input signal and measuring range

### ※ CAUTION

- Measuring input wiring
  - When wiring the measuring input line, disconnect the controller body and external power supply to avoid a danger of electric shock.
  - Pay attention to the polarity of the input before connecting. Wrong connection may result in malfunction.
  - Use shielded wires for input wiring. The shield must be grounded at single-point.
  - For measuring input signal, wire after leaving room between the power supply circuit and the ground circuit, if possible.

| Input signal                | Selection number | Input type  |    | Range (°C)                      | Accuracy               | Remarks                                                                                                                                                                                                                  |
|-----------------------------|------------------|-------------|----|---------------------------------|------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Thermocouple (TC)           | 1                | K           | *2 | -200 ~1370                      | ±0.5 % of FS ± 1digit  | • FS is from the minimum to the maximum value of each measurable range.<br>• Digit is the minimum display value<br>※ 1<br>0 ~ 400 °C range: ± 10.0 % of FS ± 1 digit<br>※ 2<br>Below 0 °C: ± 1.0% of FS ± 1 digit<br>※ 3 |
|                             | 2                | K           | *2 | -199.9 ~ 999.9                  |                        |                                                                                                                                                                                                                          |
|                             | 3                | J           | *2 | -199.9 ~ 999.9                  |                        |                                                                                                                                                                                                                          |
|                             | 4                | E           | *2 | -199.9 ~ 999.9                  |                        |                                                                                                                                                                                                                          |
|                             | 5                | T           | *2 | -199.9 ~ 400.0                  |                        |                                                                                                                                                                                                                          |
|                             | 6                | R           |    | 0 ~ 1700                        |                        |                                                                                                                                                                                                                          |
|                             | 7                | B           | *1 | 0 ~ 1800                        |                        |                                                                                                                                                                                                                          |
|                             | 8                | S           |    | 0 ~ 1700                        |                        |                                                                                                                                                                                                                          |
|                             | 9                | L           | *2 | -199.9 ~ 900.0                  | ±1.0 % of FS ± 1 digit | ※ 4<br>20 → KPt100 Ω (C1603)<br>※ 3<br>21, 22 → Pt100 Ω (IEC751)<br>※ 4                                                                                                                                                  |
|                             | 10               | N           |    | -200 ~1300                      |                        |                                                                                                                                                                                                                          |
|                             | 11               | U           | *2 | -199.9 ~ 400.0                  |                        |                                                                                                                                                                                                                          |
|                             | 12               | W           |    | 0 ~ 2300                        |                        |                                                                                                                                                                                                                          |
|                             | 13               | Platinel II |    | 0 ~ 1390                        |                        |                                                                                                                                                                                                                          |
| RTD (RTD)                   | 20               | KS Pt100 Ω  | *3 | -199.9 ~ 500.0                  | ±0.5 % of FS ±1 digit  | When current input is used, attach a 250Ω 0.1 % resistor to the input signal terminal.                                                                                                                                   |
|                             | 21               | Pt100 Ω     | *3 | -199.9 ~ 640.0                  |                        |                                                                                                                                                                                                                          |
|                             | 22               | Pt100 Ω     | *3 | -200~640                        |                        |                                                                                                                                                                                                                          |
| DC voltage (V d.c./mV d.c.) | 30               | 1-5V d.c.   |    | -1999 ~ 9999 (Using the scaling | ±0.5 % of FS ±1 digit  |                                                                                                                                                                                                                          |
|                             | 31               | 0-10 V d.c. |    |                                 |                        |                                                                                                                                                                                                                          |

|                |    |                |    |                            |  |  |
|----------------|----|----------------|----|----------------------------|--|--|
|                | 32 | -10-20 mV d.c. |    | function<br>(SL-H / SL-L)) |  |  |
|                | 33 | 0-100 mV d.c.  |    |                            |  |  |
| Direct current | 30 | 4-20 mA d.c.   | *4 |                            |  |  |