# Rosemount<sup>™</sup> 3308 Series Wireless Guided Wave Radar, 3308A

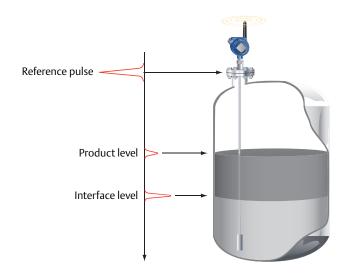


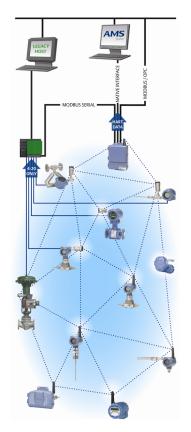


- World's first true wireless Guided Wave Radar based on field proven, market leading technologies
- Accurate, direct level and interface measurements virtually unaffected by process conditions
- Fast and simple commissioning with self-organizing wireless network, intuitive user interface and cut-to-fit probes
- Minimized maintenance with no wires, no moving parts, no re-calibration, long battery life and advanced diagnostics for better process insight



# Introduction





# **Guided wave radar**

The Rosemount 3308 Series measurement is based on the Time Domain Reflectometry (TDR) principle. Low power nano-second-pulses are guided along a probe submerged in the process media. When a pulse reaches the surface of the material it is measuring, part of the energy is reflected back to the transmitter, and the time difference between the generated and reflected pulse is converted into a distance from which the total level or interface level is calculated (see left).

The reflectivity of the product, its dielectric constant, is a key parameter for measurement performance. A high dielectric constant of the media gives better reflection and a longer measuring range.

With innovative technologies inherited from other market leading Rosemount guided wave radars, Rosemount 3308 Series delivers reliable measurements without compromising a long battery life.

# **Emerson™ Smart Wireless**

Emerson Smart Wireless is a self-organizing network solution. Wireless field instruments send data to a Gateway, directly or routed through any of the wireless devices in the network. Multiple communication paths are managed and analyzed in parallel to assure optimal communication and sustained network reliability even if obstructions are introduced.

Gateways interface with existing host systems using industry standard protocols, and native integration into DeltaV<sup>™</sup> and Ovation is transparent and seamless.

Interference from other radios, WiFi, and EMC sources is avoided through Time Synchronized Channel Hopping and Direct Sequence Spread Spectrum (DSSS). Also, a layered security implementing industry standard Encryption, Authentication, Verification, Anti-Jamming, and Key Management ensures that data transmissions are secure and received only by the Gateway.

The Rosemount 3308 Series is a member of the Emerson Wireless portfolio, whose wireless network experience totals billions of operating hours, hundreds of thousands field devices, and tens of thousands of networks around the world.

#### **Contents**

Ordering Information	Product Certifications27
Specifications14	Dimensional Drawings30

# **Application Examples**

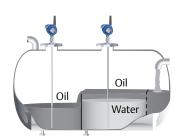
The Rosemount 3308 Series Transmitter is suited for aggregate (total) level measurements on a wide range of liquids, semi-liquids, and liquid/liquid interfaces.

The quick and easy installation of true wireless transmitters makes the Rosemount 3308 Series an ideal solution to automate measurements in remote locations or where existing wiring is limited. Moreover, the reliable and accurate nature of guided wave radar technology offers a versatile solution that is virtually unaffected by process conditions such as temperature, pressure, vapor gas mixtures, density, turbulence, bubbling/boiling, varying dielectric media, pH, and viscosity.



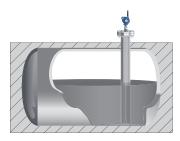
# Storage and buffer tanks

The Rosemount 3308 Series Transmitter is ideal for storage or buffer tanks for almost any liquid, e.g. oil, gas condensate, water, or chemicals.



### Low pressure separators

The Rosemount 3308 Series Transmitter can measure both level and interface level in for example separator applications.



# Waste tanks and sump pits

The Rosemount 3308 Series Transmitter is also a good choice for waste tanks and underground tanks, such as sump pits.



# Open applications, e.g. ponds, basins, sumps

The Rosemount 3308 Series Transmitter can be installed in open air to measure liquids not contained in a tank.



#### **Chamber applications**

The Rosemount 3308 Series Transmitter is a good choice for both chamber and pipe installations.

# **Ordering Information**



Rosemount 3308 Series Guided Wave Radar Level Transmitters are versatile and easy-to-use with field proven, market leading technologies. Characteristics include:

- Intrinsically Safe
- · Long battery life
- IEC 62591 (WirelessHART®) Communication
- Compatible with AMS<sup>™</sup> Device Manager and AMS Wireless Configurator packages for easy commissioning and troubleshooting

#### **Additional Information**

Specifications: page 14

Interface Measurement: page 16 Mechanical Considerations: page 24 Chamber / Pipe Installations: page 25

Certifications: page 27

Dimensional Drawings: page 30

Specification and selection of product materials, options, or components must be made by the purchaser of the equipment. See page 21 for more information on Material Selection.

Table 1. Rosemount 3308 Series Level and/or Interface Measurements in Liquids Ordering Information
The starred options (\*) represent the most common options and should be selected for best delivery. The non-starred offerings are subject to additional delivery lead time.

Model	Product description	
3308A	Guided Wave Radar Level Transmitter	*
Profile		
S	Standard	*
Signal	output (see page 14 for details)	
Х	Wireless	*
Measur	rement type (see page 16)	
2	Level and Interface Transmitter	*
1	Level or Interface Transmitter (Interface available for fully submerged probe)	
Housin	g	
D1	Wireless Dual Compartment Housing, Aluminum (with plugged ½-14 NPT conduits)	*
E1	Wireless Dual Compartment Housing, Stainless steel (with plugged ½-14 NPT conduits)	*
Produc	t certifications (see page 27-29)	
l1	ATEX Intrinsic Safety	*
12	INMETRO Intrinsic Safety	*
13	NEPSI Intrinsic Safety	*
14	TIIS Intrinsic Safety	*

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to auulli	onal delivery lead time.				
15	FM Intrinsically Safe		*		
16	Canadian Intrinsically Safe				
17	IECEx Intrinsic Safety		*		
IM	Technical Regulations Customs Union (EAC) Intrinsic Safety		*		
KD	ATEX and Canadian Intrinsic Safety				
KE	FM and Canadian Intrinsically Safe				
KF	ATEX and FM Intrinsic Safety				
NA	No Hazardous Locations Certifications				
Opera	ating temperature and pressure (see page 15)				
S	- 15 psig (-1bar) to 580 psig (40 bar) @ 302 °F (150 °C)		*		
Mate	rial of construction; process connection / probe	Probe type			
1	316L SST (EN 1.4404)	All	*		
2	Alloy C-276 (UNS N10276). With plate design if flanged version.	3A, 3B, 4A, 4B, and 5A			
3	Alloy 400 (UNS N04400). With plate design if flanged version.	3A, 3B, 4A, 4B, and 5A			
7	PTFE covered probe and flange. With plate design.	4A and 5A			
8	PTFE covered probe	4A and 5A			
Н	Alloy C-276 (UNS N10276) process connection, flange, and probe	3A, 3B, 4A, 4B, and 5A			
D	Duplex 2205 (UNS S31803) process connection, flange, and probe	4B and 5A			
Sealin	g O-ring material (see page 15)				
V	Viton® Fluoroelastomer		*		
E	Ethylene Propylene (EPDM)		*		
K	Kalrez® 6375 Perfluoroelastomer		*		
В	Nitrile Butadiene (NBR)		*		
	ss connection size (see Table 2 and Table 3 on page Wireless-11 for bility)	Process connection type			
5	1½ in.	Thread / Tri Clamp	*		
2	2 in. / DN50 / 50A	NPT Thread / Flange / Tri Clamp	*		
3	3 in. / DN80 / 80A	Flange / Tri Clamp	*		
4	4in. / DN100 / 100A	Flange / Tri Clamp	*		
Р	Proprietary Flanges	Proprietary Flange	*		
1	1 in.	Thread			
6	6 in. / DN150 / 150A	Flange			
8	8 in. / DN200 / 200A	Flange			

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Proces	ss connection rating (see Table 2 and Table 3	on page Wireless-11 for ava	ilability)					
NN	For use with non-flange process connection type							
ASME r	rating							
AA	ASME B16.5 Class 150 Flange							
AB	ASME B16.5 Class 300 Flange			*				
EN rati	ng							
DA	EN1092-1 PN16 Flange			*				
DB	EN1092-1 PN40 Flange			*				
JIS ratir	ng							
JA	JIS B2220 10K Flange			*				
JB	JIS B2220 20K Flange			*				
Proprie	etary							
PF	Proprietary Flange			*				
Proces	ss connection type (see Table 2 and Table 3 or	n page Wireless-11 for avail	ability)					
Thread								
N	NPT thread			*				
G	BSP (G) thread			*				
Flange	faces							
F	Flat Face (FF) Flange, available for EN flanges			*				
R	Raised Face (RF) Flange, available for ASME and JIS	flanges		*				
Proprie	etary flanges (see page 37 for dimensions)							
М	Masoneilan <sup>™</sup> -Proprietary, 316 SST Torque Tube Fla	nnge, 316L		*				
Р	Fisher <sup>™</sup> -Proprietary, 316 SST, (for 249B and 259B of	cages) Torque Tube Flange, 316L		*				
Q	Fisher-Proprietary, 316 SST, (for 249C cages) Torq	ue Tube Flange, 316L		*				
Tri Clan	np							
С	Tri Clamp							
Probe	type	Process connection type	Probe lengths					
3B	Coaxial, perforated. For level and interface measurement.	Flange / 1-in., 1½-in., 2-in. Thread	Min.:1 ft. 4 in. (0.4 m) Max.: 19 ft. 8 in. (6 m)	*				
4A	Rigid Single Lead (d=0.3"/8mm)	Flange / 1-in., 1½-in., 2-in. Thread / Tri Clamp	Min.:1 ft. 4 in. (0.4 m) <sup>(1)</sup> Max.: 9 ft. 10 in. (3 m)	*				
4B	Rigid Single Lead (d=0.5"/13mm)	Flange / 1½-in., 2-in. Thread / Tri Clamp	Min.:1 ft. 4 in. (0.4 m) Max.: 19 ft. 8 in. (6 m)	*				
5A	Flexible Single Lead (d=0.16"/4mm). Refer to page 8 to specify weight or chuck.	Flange / 1-in., 1½-in., 2-in. Thread / Tri Clamp	Min.:3 ft. 4 in. (1 m) <sup>(1)</sup> Max.: 55 ft. 9 in. (17 m)	*				

Table 1. Rosemount 3308 Series Level and/or Interface Measurements in Liquids Ordering Information
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2A	Flexible Twin Lead with weight	Flange / 1½-in., 2-in. Thread	Min.:3 ft. 4 in. (1 m) Max.: 55 ft. 9 in. (17 m)			
3A <sup>(2)</sup>	Coaxial (for level measurement)	Flange / 1-in., 1½-in., 2-in. Thread	Min.:1 ft. 4 in. (0.4 m) Max.: 19 ft. 8 in. (6 m)			
45	Segmented Rigid Single Lead (d=0.5"/13mm)	Flange / 1½-in., 2-in. Thread	Min.: 1 ft. 4 in. (0.4 m) Max: 32 ft 9 in. (10 m)			
Probe	length units (see page 21 for total probe ler	ngth)				
E	English (feet, inches)			*		
М	Metric (meters, centimeters)			*		
Probe	length (feet / meters)					
XXX	XXX 0-55 feet or 0-17 meters					
Probe length (inches / centimeters)						
XX	0-11 inches or 0-99 Centimeters			*		
Update	e rate, operating frequency and protocol					
WA3	User Configurable Update Rate, 2.4 GHz DSSS (Di	rect Sequence Spread Spectru	m), IEC 62591 (WirelessHART)	*		
Omnid	lirectional wireless antenna and SmartPow	er™ solutions (see page 14	for functional specification)			
WK1	K1 External Antenna, Adapter for Intrinsically Safe Black Power Module (Power Module Sold Separately)					
WN1 <sup>(3)</sup> High Gain, Remote Antenna (see page 36 for dimensions), Adapter for Intrinsically Safe Black Power Module (Power Module Sold Separately)						
Note: Black Power Module must be shipped separately, order Model 701PBKKF (part number 00753-9220-0001).						

# Options (include with selected model number)

Display					
M5	Device Display (see page 14)				
Hydros	tatic testing				
P1	Hydrostatic Testing	*			
Factory	configuration				
C1	Factory Configuration (Configuration Data Sheet required with order, available at EmersonProcess.com/Rosemount)	*			
Special	quality assurance				
Q4	Calibration Data Certificate	*			
Quality	traceability certification				
Q8	Material Traceability Certification per EN 10204 3.1	*			

Table 1. Rosemount 3308 Series Level and/or Interface Measurements in Liquids Ordering Information

The starred options (\*) represent the most common options and should be selected for best delivery. The non-starred offerings are subject to additional delivery lead time.

	nai denvery lead time.	T
Weldin	g procedure qualification / specification	
Q66	Welding Procedure Qualification Record Documentation	
Q67	Welder Performance Qualification Record	
Q68	Welding Procedure Specification	
GOST c	ertification	
QG	GOST Certification	
Materi	als certification	
Q15 <sup>(4)</sup>	NACE® material recommendation per ANSI/NACE MR0175/ISO 15156	*
Installa	ntion options	
LS	Long Stud for Flexible Single Lead Probes, 25 cm (10 in.) (for use in tall nozzles)	*
BR	Mounting Bracket for 1½-in. NPT Process Connection (see page 35)	
Weigh	t and anchoring options for flexible single probes (see page 22 for dimensions)	
W1	Small Weight (for narrow tank openings less than 2 in. (50 mm)) (Required for PTFE covered probes)	*
W3	Heavy weight (for most applications)	*
W4	Chuck (to tie probe end to tank bottom)	*
W2	Short weight (when measuring close to the probe end)	
Weigh	t assembly options for flexible single probes	
WU	Weight or chuck not mounted on the probe	*
Extend	ed product warranty	
WR3	3-year limited warranty	*
WR5	5-year limited warranty	*
PlantW	/eb™ diagnostic functionality	
DA1	HART® Diagnostics (see page 14)	*
Center	ing disc (see page 26 for dimensions and size recommendation) <sup>(5)</sup>	
S2 <sup>(6)</sup>	2-in. Centering disc	*
S3 <sup>(6)</sup>	3-in. Centering disc	*
S4 <sup>(6)</sup>	4-in. Centering disc	*
P2	2-in. Centering disc PTFE	*
Р3	3-in. Centering disc PTFE	*
P4	4-in. Centering disc PTFE	*
S6 <sup>(6)</sup>	6-in. Centering disc	
S8 <sup>(6)</sup>	8-in. Centering disc	

# Table 1. Rosemount 3308 Series Level and/or Interface Measurements in Liquids Ordering Information

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P6	6-in. Centering disc PTFE	
P8	P8 8-in. Centering disc PTFE	
Assem	ble / consolidate to chamber (see page 25)	
XC	XC Consolidate to Chamber	
Engine	ered solutions (see page 24)	
Pxxxx	Engineered Solutions beyond standard model codes. (Consult factory for details)	

- Minimum probe length is 4 ft 11 in. (1.5 m) for PTFE covered probes (Material of Construction codes 7 and 8).
   Requires model 3308Axx1.
   Not CE approved.
   Available for Probe Type 3A, 3B, 4A, 4B, 4S, and PTFE-coated 5A.
   Available for SST, Alloy C-276, Alloy 400, and Duplex 2205 probes, type 2A, 4A, 4B, 4S, and 5A. Not available with PTFE covered probes (Material of Construction codes 7 and 8).
- 6. Centering disc in same material as probe material of construction.

Table 2. Availability of Process Connections - Material of Construction Codes 1, 2, 3, 7, and 8 (Type vs. Size and Rating)

Process connection	Process connection rating							
size	Thread/Tri Clamp	p ASME B16.5 flanges		EN1092-1 flanges		JIS B2220 flanges		Proprietary flanges
	(code NN)	Class 150 (code AA)	Class 300 (code AB)	PN16 (code DA)	PN40 (code DB)	10K (code JA)	20K (code JB)	(code PF)
1 in. (code 1)	NPT (code N) <sup>(1)</sup> BSP (G) (code G) <sup>(1)</sup>	N/A	N/A	N/A	N/A	N/A	N/A	N/A
1½ in. (code 5)	NPT (code N) <sup>(2)</sup> BSP (G) (code G) <sup>(2)</sup> Tri Clamp (code C) <sup>(1)</sup>	N/A	N/A	N/A	N/A	N/A	N/A	N/A
2 in. / DN50 / 50A (code 2)	NPT (code N) <sup>(1)</sup> Tri Clamp (code C) <sup>(1)</sup>	RF (code R)	RF (code R)	FF (code F)	FF (code F)	RF (code R)	RF (code R)	N/A
3 in. / DN80 / 80A (code 3)	Tri Clamp (code C) <sup>(1)</sup>	RF (code R)	RF (code R)	FF (code F)	FF (code F)	RF (code R)	RF (code R)	N/A
4in. / DN100 / 100A (code 4)	Tri Clamp (code C) <sup>(1)</sup>	RF (code R)	RF (code R)	FF (code F)	FF (code F)	RF (code R)	RF (code R)	N/A
6 in. / DN150 / 150A (code 6)	N/A	RF (code R)	RF (code R)	FF (code F)	FF (code F)	RF (code R)	RF (code R)	N/A
8 in. / DN200 / 200A (code 8)	N/A	RF (code R)	RF (code R)	FF (code F)	FF (code F)	RF (code R)	RF (code R)	N/A
Proprietary flanges (code P)	N/A	N/A	N/A	N/A	N/A	N/A	N/A	Masoneilan (code M) <sup>(3)</sup> Fisher (code P and Q) <sup>(3)</sup>

RF = Raised Face flange

FF = Flat Face flange

Only available with material of construction codes 1 and 8.
 Only available with material of construction codes 1, 2, 3, and 8.
 Only available with material of construction codes 1, 7, and 8.

Table 3. Availability of Process Connections - Material of Construction Codes H and D (Type vs. Size and Rating)

Process connection	Process connection rating							
size	Thread/Tri Clamp	read/Tri Clamp ASME B16.5 flanges		EN1092-1 flanges		JIS B2220 flanges		Proprietary flanges
	(code NN)	Class 150 (code AA)	Class 300 (code AB)	PN16 (code DA)	PN40 (code DB)	10K (code JA)	20K (code JB)	(code PF)
1 in. (code 1)	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
1½ in. (code 5)	NPT (code N) BSP (G) (code G)	N/A	N/A	N/A	N/A	N/A	N/A	N/A
2 in. / DN50 / 50A (code 2)	N/A	RF (code R)	RF (code R)	N/A	N/A	N/A	N/A	N/A
3 in. / DN80 / 80A (code 3)	N/A	RF (code R)	RF (code R)	N/A	N/A	N/A	N/A	N/A
4in. / DN100 / 100A (code 4)	N/A	RF (code R)	RF (code R)	N/A	N/A	N/A	N/A	N/A
6 in. / DN150 / 150A (code 6)	N/A	RF (code R) <sup>(1)</sup>	N/A	N/A	N/A	N/A	N/A	N/A
8 in. / DN200 / 200A (code 8)	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Proprietary flanges (code P)	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

<sup>1.</sup> Only available with material of construction code H.

RF = Raised Face flange

**Table 4. Accessories Ordering Information** 

The starred options (\*) represent the most common options and should be selected for best delivery. The non-starred offerings are subject to additional delivery lead time.

Centering discs (see pag	Outer diameter		
03300-1655-0001	Kit, 2-in. Centering Disc, SST, Rigid Single	1.8 in. (45 mm)	*
03300-1655-0002	Kit, 3-in. Centering Disc, SST, Rigid Single	2.7 in. (68 mm)	*
03300-1655-0003	Kit, 4-in. Centering Disc, SST, Rigid Single	3.6 in. (92 mm)	*
03300-1655-0006	Kit, 2-in. Centering Disc, PTFE, Rigid Single	1.8 in. (45 mm)	*
03300-1655-0007	Kit, 3-in. Centering Disc, PTFE, Rigid Single	2.7 in. (68 mm)	*
03300-1655-0008	Kit, 4-in. Centering Disc, PTFE, Rigid Single	3.6 in. (92 mm)	*
03300-1655-1001	Kit, 2-in. Centering disc, SST, Single / Twin Flex Lead	1.8 in. (45 mm)	*
03300-1655-1002	Kit, 3-in. Centering disc, SST, Single / Twin Flex Lead	2.7 in. (68 mm)	*
03300-1655-1003	Kit, 4-in. Centering disc, SST, Single / Twin Flex Lead	3.6 in. (92 mm)	*
03300-1655-1006	Kit, 2-in. Centering disc, PTFE, Single / Twin Flex Lead	1.8 in. (45 mm)	*
03300-1655-1007	Kit, 3-in. Centering disc, PTFE, Single / Twin Flex Lead	2.7 in. (68 mm)	*
03300-1655-1008	Kit, 4-in. Centering disc, PTFE, Single / Twin Flex Lead	3.6 in. (92 mm)	*
03300-1655-0004	Kit, 6-in. Centering Disc, SST, Rigid Single	5.55 in. (141 mm)	
03300-1655-0005	Kit, 8-in. Centering Disc, SST, Rigid Single	7.40 in. (188 mm)	
03300-1655-0009	Kit, 6-in. Centering Disc, PTFE, Rigid Single	5.55 in. (141 mm)	
03300-1655-0010	Kit, 8-in. Centering Disc, PTFE, Rigid Single	7.40 in. (188 mm)	
03300-1655-1004	Kit, 6-in. Centering disc, SST, Single / Twin Flex Lead	5.55 in. (141 mm)	
03300-1655-1005	Kit, 8-in. Centering disc, SST, Single / Twin Flex Lead	7.40 in. (188 mm)	
03300-1655-1009	Kit, 6-in. Centering disc, PTFE, Single / Twin Flex Lead	5.55 in. (141 mm)	
03300-1655-1010	Kit, 8-in. Centering disc, PTFE, Single / Twin Flex Lead	7.40 in. (188 mm)	
Centering discs for mou	nting between segments (probe type 4S only)	Outer diameter	
03300-1656-1002	2-in. Centering Disc (1 pc), PTFE, Segmented Rigid Single Lead	1.8 in. (45 mm)	
03300-1656-1003	3-in. Centering Disc (1 pc), PTFE, Segmented Rigid Single Lead	2.7 in. (68 mm)	
03300-1656-1004	4-in. Centering Disc (1 pc), PTFE, Segmented Rigid Single Lead	3.6 in. (92 mm)	
03300-1656-1006	6-in. Centering Disc (1 pc), PTFE, Segmented Rigid Single Lead	5.55 in. (141 mm)	
03300-1656-1008	8-in. Centering Disc (1 pc), PTFE, Segmented Rigid Single Lead	7.40 in. (188 mm)	
03300-1656-3002	2-in. Centering Disc (3 pcs), PTFE, Segmented Rigid Single Lead	1.8 in. (45 mm)	
03300-1656-3003	3-in. Centering Disc (3 pcs), PTFE, Segmented Rigid Single Lead	2.7 in. (68 mm)	
03300-1656-3004	4-in. Centering Disc (3 pcs), PTFE, Segmented Rigid Single Lead	3.6 in. (92 mm)	
03300-1656-3006	6-in. Centering Disc (3 pcs), PTFE, Segmented Rigid Single Lead	5.55 in. (141 mm)	
03300-1656-3008	8-in. Centering Disc (3 pcs), PTFE, Segmented Rigid Single Lead	7.40 in. (188 mm)	
03300-1656-5002	2-in. Centering Disc (5 pcs), PTFE, Segmented Rigid Single Lead	1.8 in. (45 mm)	

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3-in. Centering Disc (5 pcs), PTFE, Segmented Rigid Single Lead	2.7 in. (68 mm)		
4-in. Centering Disc (5 pcs), PTFE, Segmented Rigid Single Lead 3.6 in. (92 mm)			
6-in. Centering Disc (5 pcs), PTFE, Segmented Rigid Single Lead	5.55 in. (141 mm)		
8-in. Centering Disc (5 pcs), PTFE, Segmented Rigid Single Lead	7.40 in. (188 mm)		
ead probe spare part kit			
15.2 in. / 385 mm Segment for Top connection (1 pc)			
31.5 in. / 800 mm Segment (1 pc)			
31.5 in. / 800 mm Segment (3 pcs)			
31.5 in. / 800 mm Segment (5 pcs)			
31.5 in. / 800 mm Segment (12 pcs)			
Fisher 249B/259B <sup>(4)</sup>			
Fisher 249C			
Masoneilan			
s			
2 in. ANSI, ¼ in. NPT connection			
3 in. ANSI, ¼ in. NPT connection			
4 in. ANSI, ¼ in. NPT connection			
DN50 ¼ in. NPT. connection			
DN80 ¼ in. NPT. connection			
MACTek® VIATOR® HART Modem and cables (RS232 connection)	*		
03300-7004-0002 MACTek VIATOR HART Modem and cables (USB connection)			
	4-in. Centering Disc (5 pcs), PTFE, Segmented Rigid Single Lead 6-in. Centering Disc (5 pcs), PTFE, Segmented Rigid Single Lead 8-in. Centering Disc (5 pcs), PTFE, Segmented Rigid Single Lead ead probe spare part kit  15.2 in. / 385 mm Segment for Top connection (1 pc) 31.5 in. / 800 mm Segment (1 pc) 31.5 in. / 800 mm Segment (3 pcs) 31.5 in. / 800 mm Segment (5 pcs) 31.5 in. / 800 mm Segment (12 pcs)  Fisher 249B/259B <sup>(4)</sup> Fisher 249C Masoneilan  S  2 in. ANSI, ¼ in. NPT connection 3 in. ANSI, ¼ in. NPT connection 4 in. ANSI, ¼ in. NPT connection DN50 ¼ in. NPT. connection DN80 ¼ in. NPT. connection  MACTek® VIATOR® HART Modem and cables (RS232 connection)		

If a centering disc is required for a flanged probe, the centering disc can be ordered with options Sx or Px on page 8 in the model code. If a centering disc is required for a threaded connection or as a spare part, it should be ordered using the item numbers listed below.
 To order a centering disc in a different material, consult the factory.
 1½-in. NPT threaded connection is required.
 For pressure and temperature rating, see "Fisher and Masoneilan flange rating" on page 15.

# **Specifications**

# **Functional specifications**

#### General

#### Field of applications

Liquids and semi-liquids level or liquid/liquid interfaces

- 3308Axx1... for level or submerged probe interface measurement
- 3308Axx2... for level and interface measurement

#### Measurement principle

Time Domain Reflectometry (TDR)

(See "Introduction" on page 2 for a description of how it works)

#### Microwave output power

Nominal 10 μw, Max <20 mW

#### **Humidity limits**

0 to 100% relative humidity

#### Wireless

#### Output

IEC 62591 (WirelessHART) 2.4 GHz DSSS

#### **Transmit rate**

User selectable, 4 seconds to 60 minutes

#### Frequency rate

2400 - 2483.5 MHz

#### Radio frequency output from antenna

- External antenna (WK1 option)< 10 mW (+10dBm) EIRP
- Remote (WN1 option)< 40mW (16dBm) EIRP

## **Modulation type**

QPSK/iEEE 802.15.4 DSSS IEC 62591 (WirelessHART)

#### **Number of channels**

15

#### **Channel spacing**

5 MHz

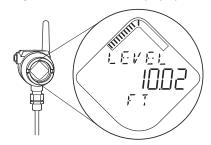
### **Emission designation**

G1D

# **Display and configuration**

#### **Device display**

The optional device display can show sensor variables and diagnostic information. Display updates at each wireless update.



#### **Output units**

- Level, Interface, and Distance: ft, inch, m, cm, or mm
- Volume: ft³, inch³, US gals, Imp gals, barrels, yd³, m³, or liters
- Temperature: °F, °C

## **Output variables**

Variable	Display	PV, SV, TV, QV
Level	Х	Х
Distance	Х	Х
Surface Signal Strength	N/A	X
Total Volume	Х	X
Interface Level <sup>(1)</sup>	Х	X
Interface Distance <sup>(1)</sup>	Х	Х
Interface Signal Strength <sup>(1)</sup>	N/A	X <sup>(2)</sup>
Upper Product Thickness <sup>(3)</sup>	Х	X
Electronics Temperature	Х	X <sup>(2)</sup>
Signal Quality	Х	X <sup>(2)</sup>
Supply Voltage	Х	X <sup>(2)</sup>
% of Range	Х	X <sup>(2)</sup>

- For 3308Axx1, Interface measurement is only available for fully submerged probe.
- 2. Not available as primary variable.
- 3. Only available with 3308Axx2.

#### **HART diagnostics**

Signal Quality Metrics - Diagnostics package that monitors the relations between surface, noise and threshold. The function can be used to detect abnormal conditions in the process such as probe contamination or sudden loss of signal strength. Signal Quality is available as Output Variable and it comes with user configurable alerts through AMS Wireless Configurator or Field Communicator.

## **Temperature limits**

Verify that the operating atmosphere of the transmitter is consistent with the appropriate hazardous locations certifications.

	Operating limit	Storage limit
With Device Display	-40 to 175 °F (-40 to 80° C) <sup>(1)</sup>	-40 to 185 °F (-40 to 85 °C)
Without Device Display	-40 to 185 °F (-40 to 85° C)	-40 to 185 °F (-40 to 85 °C)

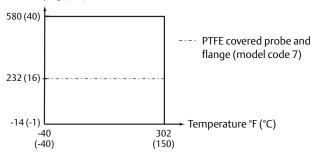
1. Device display may not be readable and device display updates will be slower at temperatures below -4 °F (-20 °C).

# Process temperature and pressure rating

#### **Process temperature**

Max. Rating, Standard Tank Connections

Pressure psig (bar)



Final rating depends on flange, material of construction, and O-ring selection.

#### Note

The maximum process temperature is at the lower part of the flange.

# Temperature ranges for standard tank seals with different O-ring materials

O-ring material	Temperature °F (°C) in air		
	Min.	Max.	
Viton Fluoroelastomer	5 (-15)	302 (150)	
Ethylene Propylene (EPDM)	-40 (-40)	266 (130)	
Kalrez 6375 Perfluoroelastomer	14 (-10)	302 (150)	
Nitrile Butadiene (NBR)	-31 (-35)	230 (110)	

#### Note

Always check the chemical compatibility of the o-ring material with your application. If the O-ring material is not compatible with its chemical environment, the O-ring may eventually malfunction.

#### ASME/ANSI flange rating

Material	Rating
316L SST flanges according to ASME B16.5 Table 2-2.3	Max. 302 °F/580 psig (150 °C/40 bar)
Alloy C-276 (UNS N10276) flanges according to ASME B16.5 Table 2-3.8	Max. 302 °F/580 psig (150 °C/40 bar)
Duplex 2205 (UNS S31803) flanges according to ASME B16.5 Table 2-2.8	Max. 302 °F/580 psig (150 °C/40 bar)

#### **EN flange rating**

Material	Rating
EN 1.4404 according to EN 1092-1 material group 13E0	Max. 302 °F/580 psig (150 °C/40 bar)
Alloy C-276 (UNS N10276) flanges according to EN 1092-1 material group 12E0	Max. 302 °F/580 psig (150 °C/40 bar)
Duplex 2205 (EN 1.4462) flanges according to EN 1092-1 material group 16E0	Max. 580 psig (40 Bar), -22 °F (-30 °C) up to max 302 °F (150 °C) <sup>(1)</sup>

1. Minimum temperature limit due to EN13445-2.

#### Fisher and Masoneilan flange rating

316L SST Flanges according to ASME B16.5 Table 2-2.3:

■ Max. 302 °F/580 psig (150 °C/40 bar)

#### JIS flange rating

316L SST Flanges according to JIS B2220 material group 2.3:

■ Max. 302 °F/580 psig (150 °C/40 bar)

#### **Tri Clamp rating**

Size	Maximum pressure (bar) <sup>(1)</sup>
1½-in. (37.5 mm)	16
2-in. (50 mm)	16
3-in. (75 mm)	10
4-in. (100 mm)	10

1. The final rating depends on the clamp and gasket.

#### Plate design

Certain models of flanged alloy and PTFE covered probes have a tank connection design with a protective flange plate of the same material as the probe and with a backing flange in 316L / EN 1.4404. The protective flange plate prevents the backing flange from being exposed to the tank atmosphere.

Flange rating according to SST backing flange ASME B16.5 Table 2-2.3, EN 1092-1 material group 13E0, and JIS B2220 material group 2.3.

PTFE protective plate:

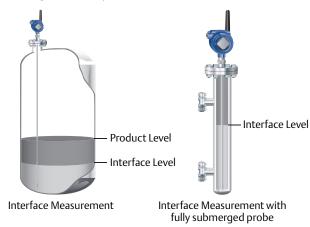
■ Max. 302 °F/232 psiq (150 °C/16 Bar)

Alloy C-276 and Alloy 400 protective plate:

■ Max. 302 °F/580 psig (150 °C/40 Bar)

#### **Interface measurements**

The Rosemount 3308 Series is well suited for interface measurements, including applications where the probe is fully submerged in the liquid:



If interface is to be measured, follow these criteria:

- The dielectric constant of the upper product should be known and should not vary. The AMS Wireless Configurator and Field Communicator have a built-in Dielectric Constant Guide to assist the user in determining the dielectric constant of the upper product.
- The dielectric constant of the upper product must have a lower dielectric constant than the lower product to have a distinct reflection.
- The difference between the dielectric constants for the two products must be larger than 10.
- Maximum dielectric constant for the upper product is 10 for the coaxial probe, and 5 for the single lead and flexible twin lead probes.
- Minimum detectable upper product thickness is 4.9 in. (12.5 cm) when the upper product is oil (DC=2.2) and the lower product is water (DC=80).

For guidelines on emulsion, consult your local Emerson Process Management representative.

For additional information, see the Guided Wave Radar Interface Measurement Technical Note.

# Conditions used for flange strength calculations

### 316L SST or process connection with plate design

Standard	Bolting material	Gasket	Flange material	Hub material
ASME/ANSI	Stainless steel SA193 B8M Class 2	Soft (1a) with min. thickness 1.6 mm	Stainless steel A182 Gr. F316L	Stainless steel SA479M 316L and
EN, JIS	EN 1515-1/-2 group 13E0, A4-70	Soft (EN 1514-1) with min. thickness 1.6 mm	and EN 10222-5-1.4404	EN 10272-1.4404

### Alloy C-276

Standard	Bolting material	Gasket	Flange material	Hub material
ASME/ANSI	LINE N10276	Soft (1a) with min. thickness 1.6 mm	SB462 Gr. N10276 (solution annealed condition) or	CDE74 Cr. N10276
EN, JIS	UNS N10276	Soft (EN 1514-1) with min. thickness 1.6 mm	SB575 Gr. N10276 (solution annealed condition)	SB574 Gr. N10276

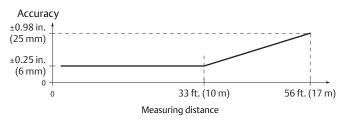
#### Duplex 2205

Standard	Bolting material	Gasket	Flange material	Hub material
ASME/ANSI	A193 B7 or A320 L7	Soft (1a) with min. thickness 1.6 mm	Duplex stainless steel SA/A182 F51 and	Stainless steel SA479M S31803 and
EN, JIS	Bumax 88	Soft (EN 1514-1) with min. thickness 1.6 mm	EN10222-5-1.4462 or SA/A240 Gr. S31803 and EN10028-7-1.4462	EN, JIS Bumax 88 EN 10272-1.4462

# **Performance specifications**

#### General

#### Reference accuracy



#### Reference conditions(1)

Single flexible probe mounted in a 4-in. pipe. Normal indoor temperature ( $68^{\circ}$  -  $79^{\circ}$ F,  $20^{\circ}$  -  $26^{\circ}$ C) water

# Repeatability(2)

±0.08 in. (2 mm)

# Ambient temperature effect

Less than 0.01% of measured distance per °C

#### Power module battery life(3)

9 years at one minute update rate

#### **Environment**

#### Vibration resistance

No effect when tested per the requirements of IEC60770-1 (1999): High Vibration Level - field or pipeline (10-60 Hz 0.21 mm displacement peak amplitude / 60-2000 Hz 3q).

#### **Electromagnetic compatibility**

- Meets CE 61326:2012 and NE21:2012 if installed in metallic vessels or still pipes.
- For optimal single lead probe performance in non-metallic tanks, the probe must be mounted with a metal flange, or screwed in to a metal sheet (d > 14 in./350 mm) if a threaded version is used. See page 24 for more information.

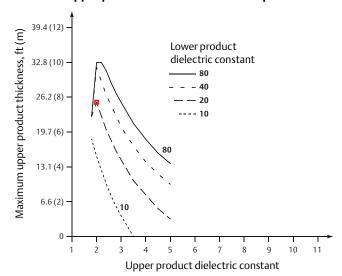
## Interface measurement range

The maximum allowable upper product thickness/measuring range is primarily determined by the dielectric constants of the two liquids.

Typical applications include interfaces between oil/oil-like and water/water-like liquids, with a low (<3) dielectric constant for the upper product and a high (>20) dielectric constant for the lower product. For such applications, the maximum measuring range is limited by the length of the coaxial and rigid single lead probes.

For flexible probes, the maximum measuring range is reduced by the maximum upper product thickness, according to the diagram below. However, characteristics may vary between the different applications.

#### Maximum upper product thickness for flexible probes





Example: With an upper product dielectric constant of 2, and a lower product dielectric constant of 20, the maximum upper product thickness is 25 ft (7 m).

Please refer to the IEC 60770-1 (IEC 1292-2) standard for a definition of radar specific performance parameters and if applicable corresponding test procedure.

According to IEC61298-2 (at reference conditions where averaging at specified measuring points was used to be able to capture specific parameters e.g. hysteresis, non-repeatability etc.). For field verification where reference conditions cannot be established the repeatability may be verified if the transmitter is operating in High Performance Mode.

<sup>3.</sup> Reference conditions are 70 °F (21 °C), and routing data for three additional network devices

Table 5. Measuring Range and Minimum Dielectric Constant

	Flexible single lead	Rigid single lead/ segmented rigid single lead	Flexible twin lead	Coaxial
Maximum measuring range	55.8 ft (17 m)	9.8 ft (3 m) for 8 mm probes (code 4A) 19.7 ft (6 m) for 13 mm probes (code 4B) 32 ft 9 in. (10 m) for 13 mm probes (code 4S)	55.8 ft (17 m)	19.7 ft (6 m)
Minimum dielectric constant <sup>(1)(2)</sup>	2.0 up to 32.8 ft (10 m) 10 up to 55.8 ft (17 m)	2.0	2.0 up to 32.8 ft (10 m) 10 up to 55.8 ft (17 m)	2.0

<sup>1.</sup> Minimum Dielectric Constant may be lower than 2.0 if one or more of the following conditions apply:

Probe is installed in stilling well or chamber.

Maximum measuring range is not utilized.

Noise Threshold is manually adjusted to a lower level.

2. For temperatures above 140 °F (60 °C) manual adjustment of noise threshold may be required for products with low dielectric constant at or close to maximum measuring range.

Table 6. Maximum Recommended Viscosity and Contamination/Build-up

	Single lead	Twin lead	Coaxial
Maximum viscosity	8000 cP (1)(2)	1500 сР	500 cP
Contamination/build-up	Build-up allowed	Thin build-up allowed, but no bridging	Not recommended

 $<sup>1. \</sup>quad \text{Consult your local Emerson Process Management representative in the case of a gitation}/turbulence \ \text{and high viscous products}.$ 

<sup>2.</sup> For viscous or sticky applications, it is not recommended to use centering discs mounted along the probe.

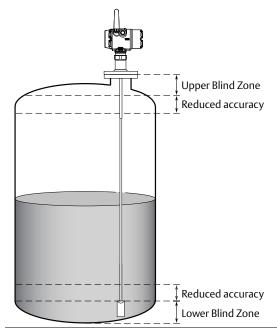
# Accuracy over measuring range

The measuring range depends on probe type, dielectric constant of the product and installation environment, and is limited by the Blind Zones at the very top and bottom of the probe. In the Blind Zones, the accuracy exceeds  $\pm 1.18$  in. (30 mm), and measurements may not be possible. Measurements close to the Blind Zones will have reduced accuracy.

The following conditions will impact the Blind Zones:

- If the single lead probes or twin probes are installed in a nozzle, the nozzle height shall be added to the specified Upper Blind Zone.
- The measuring range for the PTFE covered Flexible Single Lead probe includes the weight when measuring on a high dielectric media.
- When using a metallic centering disc, the Lower Blind Zone is 8 in. (20 cm), including weight if applicable. When using a PTFE centering disc, the Lower Blind Zone is not affected.

Figure 1, Figure 2, and Figure 3 illustrate the accuracy over measuring range at reference condition using the Trim Near Zone function, with alternating probe types and varying dielectric constant of the product.



#### Note

Measurements may not be possible in the Blind Zones, and measurements close to the Blind Zones will have reduced accuracy. Therefore, the alarm points should be configured outside these zones.

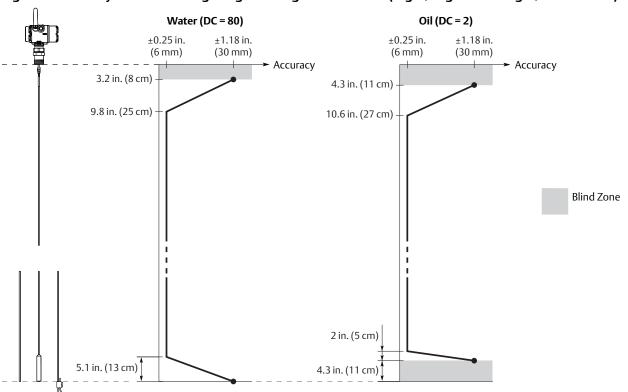


Figure 1. Accuracy over Measuring Range for Single Lead Probes (Rigid, Segmented Rigid, and Flexible)

Figure 2. Accuracy over Measuring Range for Flexible Twin Lead Probe

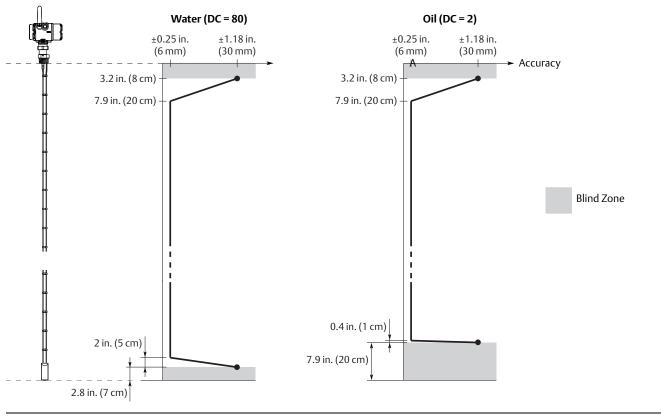
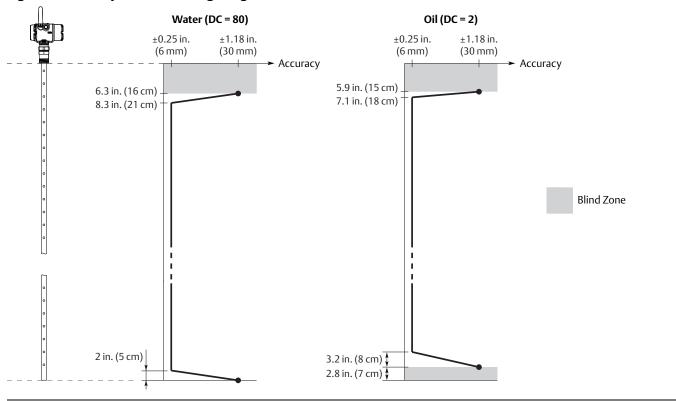


Figure 3. Accuracy over Measuring Range for Coaxial Probe



# **Physical specifications**

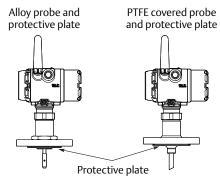
#### **Material selection**

Emerson provides a variety of Rosemount product with various product options and configurations including materials of construction that can be expected to perform well in a wide range of applications. The Rosemount product information presented is intended as a guide for the purchaser to make an appropriate selection for the application. It is the purchaser's sole responsibility to make a careful analysis of all process parameters (such as all chemical components, temperature, pressure, flow rate, abrasives, contaminants, etc.), when specifying product, materials, options and components for the particular application. Emerson Process Management is not in a position to evaluate or guarantee the compatibility of the process fluid or other process parameters with the product, options, configuration or materials of construction selected.

#### Tank connection

The tank connection consists of a tank seal, a flange, Tri Clamp, or NPT or BSP/G threads. See "Dimensional Drawings" on page 30.

Certain models of flanged alloy and PTFE covered probes have a tank connection design with a protective plate of the same material as the probe. This is to prevent the 316L / EN 1.4404 SST flange from being exposed to the tank atmosphere.



# Flange dimensions

Follows ASME B16.5, JIS B2220, and EN 1092-1 standards for blind flanges. For Proprietary Fisher and Masoneilan flanges, see "Proprietary Flanges" on page 37.

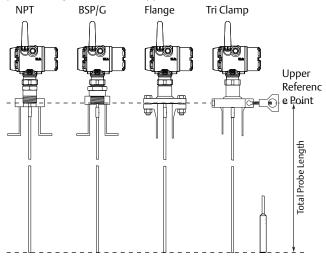
#### **Probes**

#### **Probe versions**

Flexible Single Lead, Rigid Single Lead, Segmented Rigid Single Lead, Flexible Twin Lead, and Coaxial.

#### Total probe length

This is defined from the Upper Reference Point to the end of the probe (weight included, if applicable).



Select the probe length according to the required measuring range (the probe must be hung and fully extended through the entire distance where level readings are desired).

#### **Cut-to-fit probes**

All probes can be cut in field except for the PTFE covered probe. However, there are some restrictions for the coaxial probe: Probes over 4.1 ft (1.25 m) can be cut up to 2 ft (0.6 m). Shorter probes can be cut to the minimum length of 1.3 ft (0.4 m).

#### Minimum and maximum probe length

Probe type	Probe length
Flexible Single Lead	3.3 to 55.8 ft (1 to 17 m)
Rigid Single Lead (0.3 in./8 mm)	1.3 to 9.8 ft (0.4 to 3 m)
Rigid Single Lead (0.5 in./13 mm)	1.3 to 19.7 ft (0.4 to 6 m)
Segmented Rigid Single Lead	1.3 to 32.8 ft (0.4 to 10 m)
Flexible Twin Lead	3.3 to 55.8 ft (1 to 17 m)
Coaxial	1.3 to 19.7 ft (0.4 to 6 m)

#### Probe angle

0 to 90 degrees from vertical axis

#### Tensile strength

- Flexible Single Lead SST:2698 lb (12 kN)
- Flexible Single Lead Alloy C-276:1798 lb (8 kN)
- Flexible Single Lead Alloy 400:1124 lb (5 kN)
- Flexible Single Lead Duplex 2205:1349 lb (6 kN)
- Flexible Twin Lead:2023 lb (9 kN)

#### **Collapse load**

- Flexible Single Lead SST:3597 lb (16 kN)
- Flexible Single Lead Alloy C-276:2023 lb (9 kN)
- Flexible Single Lead Alloy 400:1349 lb (6 kN)
- Flexible Single Lead Duplex 2205:1574 lb (7 kN)

#### **Sideway capacity**

- Rigid Single Lead/segmented Rigid Single Lead: 4.4 ft. lbf, 0.44 lb at 9.8 ft. (6 Nm, 0.2 kg at 3 m)
- Coaxial: 73.7 ft. lbf, 3.7 lb at 19.7 ft. (100 Nm, 1.67 kg at 6 m)

# Material exposed to tank atmosphere

Material of construction code	Material
1	316L stainless steel (EN 1.4404), PTFE, PFA, and O-ring materials
2	Alloy C-276 (UNS N10276), PTFE, PFA, and O-ring materials
3	Alloy 400 (UNS N04400), PTFE, PFA, and O-ring materials
7	PTFE (1 mm PTFE cover)
8	PTFE, 316 L SST (EN 1.4404), and O-ring materials
Н	Alloy C-276 (UNS N10276), PTFE, PFA, and O-ring materials
D	Duplex 2205 (UNS S31803/EN 1.4462), Duplex 2507 (UNSS32750/EN 1.4410), PTFE, PFA, and O-ring materials

# Weight

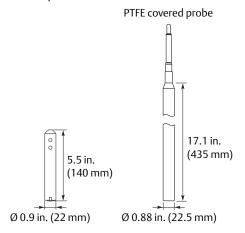
Item		Weight		
Flange		Depends on flange size		
Flexible Sing	gle Lead probe	0.05 lb/ft. (0.07 kg/m)		
Rigid Single Lead probe (0.3 in./8 mm)		0.27 lb/ft. (0.4 kg/m)		
Rigid Single Lead probe (0.5 in./13 mm)		0.71 lb/ft. (1.06 kg/m)		
Segmented Rigid Single Lead probe		0.71 lb/ft (1.06 kg/m)		
Flexible Twin Lead probe		0.09 lb/ft. (0.14 kg/m)		
Coaxial prob	ре	0.67 lb/ft. (1 kg/m)		
	W1	SST probe: 0.88 lb (0.40 kg) PTFE covered probe: 2.20 lb (1 kg)		
End weight	W2	0.88 lb (0.40 kg)		
	W3	2.43 lb (1.10 kg)		
	Flexible Twin	1.3 lb (0.60 kg)		

# End weight and anchoring options

There are in total four weight and anchoring options for Flexible Single Lead probes.

#### W1 (small weight)

A small weight is recommended for narrow tank openings less than 1.5 inches (38 mm). Required weight option for PTFE covered probes.

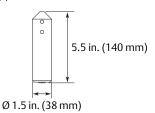


#### W2 (short weight)

A short weight is available for the single flexible stainless steel probe. It is recommended for maximized measuring ranges with measurements close to the probe end.

#### W3 (heavy weight)

A heavy weight is the recommended choice for most applications.



### W4 (chuck)

To tie probe end to tank bottom.

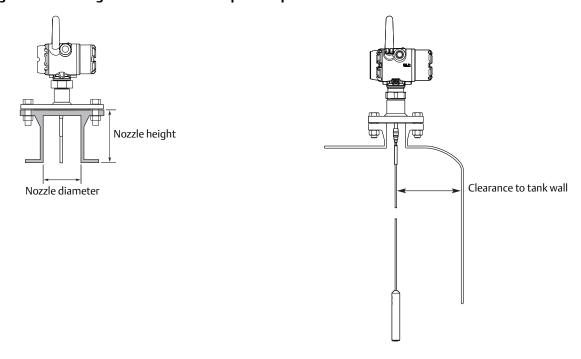


**Table 7. Minimum Clearance** 

	Flexible single lead	Rigid single lead/ segmented rigid single lead	Flexible twin lead	Coaxial
Recommended nozzle diameter	4 in. (100 mm) or more	4 in. (100 mm) or more	4 in. (100 mm) or more	> probe diameter
Min. nozzle diameter <sup>(1)</sup>	1.5 in. (38 mm)	1.5 in. (38 mm) for probe type 4A 2 in. (50 mm) for probe type 4B and 4S	2 in. (50 mm)	> probe diameter
Maximum nozzle height	4 in. (100 mm) + nozzle diameter <sup>(2)</sup>	4 in. (100 mm) + nozzle diameter	4 in. (100 mm) + nozzle diameter	N/A
Min. clearance to tank wall or obstruction	4 in. (100 mm) if smooth metallic wall.  16 in. (400 mm) if disturbing objects or rugged metallic.	4 in. (100 mm) if smooth metallic wall.  16 in. (400 mm) if disturbing objects or rugged metallic.	4 in. (100 mm) if smooth metallic wall.  16 in. (400 mm) if disturbing objects or rugged metallic.	0 in. (0 mm)
Min. pipe/bypass diameter	Consult your local Emerson Process Management representative.	2 in. (50 mm)	Consult your local Emerson Process Management representative.	1.5 in. (38 mm)

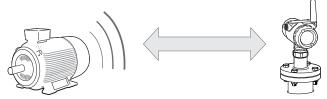
- The Trim Near Zone (TNZ) function may be necessary or an Upper Null Zone (UNZ) setup may be required to mask the nozzle.
   For nozzles taller than 4 in. (100 mm), the Long Stud version is recommended (option code LS) to prevent the flexible portion from touching the edge of the nozzle.

Figure 4. Mounting in Nozzles and Free Space Requirement

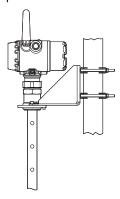


# Installation in non-metallic tanks and open-air applications

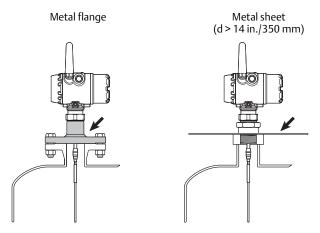
 Avoid major sources of electrical disturbance in proximity of the installation, e.g. electrical motors, stirrers, servo mechanisms.



 For clean liquids, use a coaxial probe to reduce effect of potential electrical disturbances.



■ For optimal single lead probe performance in non-metallic tanks, the probe must be mounted with a metal flange, or screwed in to a metal sheet (d > 14 in./350 mm) if a threaded version is used.



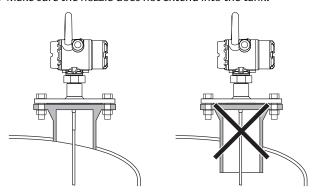
#### Other mechanical considerations

To get best possible performance, the following must be considered before installing the transmitter:

- Inlets should be kept at a distance in order to avoid product filling on the probe.
- Avoid physical contact between probes and agitators, as well as applications with strong fluid movement unless the probe is anchored.
- Probe tie-down is recommended if the probe can move to within 1 ft. (30 cm) of any object during operations.
- In order to stabilize the probe for side forces, it is possible to fix or guide the probe to the tank bottom



■ Make sure the nozzle does not extend into the tank.



See the Rosemount 3308 Series Wireless Guided Wave Radar, 3308A <u>Reference Manual</u> for more mechanical installation information.

### **Engineered solutions**

When standard model codes are not sufficient to fulfill requirements, please consult the factory to explore possible Engineered Solutions. This is typically, but not exclusively, related to the choice of wetted materials or the design of a process connection. These Engineered Solutions are part of the expanded offerings and may be subject to additional delivery lead time. For ordering, factory will supply a special P-labeled numeric option code that should be added at the end of the standard model string. See example model string below.

Example Model String:

3308A-S-X-2-D1-I5-S-1-V-2-NN-N-5A-E-030-00-WA3-WK1-M5-W3-**P1234** 

### Chamber/pipe installations

#### **General chamber considerations**

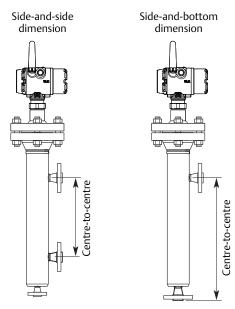
A chamber or pipe installation is the preferred option due to the increase in stability and performance of the transmitter. When selecting a smaller diameter chamber or pipe (such as 2-in.) a flexible probe is not suitable due to the chance of it coming into contact with the walls, and relatively large side inlets may interfere with the signal.

When gas lift and/or turbulence may occur (e.g. boiling hydrocarbons), a 3- or 4-in. chamber/pipe diameter is recommended for maximum measurement reliability. This is especially true in high pressure and high temperature installations.

PTFE covered probes are not recommended for chamber/pipe installations.

#### **Rosemount 9901 Chamber**

Rosemount 9901 allows external mounting of process level instrumentation. It supports a variety of process connections, and optional drain and vent connections. The Rosemount 9901 chamber is designed to the ASME B31.3 standard, and is Pressure Equipment Directive (PED) compliant. Use option code XC to order together with the Rosemount 3308 Series Transmitters.



The probe length to use for a Rosemount 9901 chamber can be calculated with this formula:

#### Side-and-side dimension:

Probe length = Centre-to-centre dimension + 19 in. (48 cm)

#### Side-and-bottom dimension:

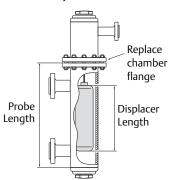
Probe length = Centre-to-centre dimension + 4 in. (10 cm)

Use a centering disc the same diameter as the chamber if the probe length >3.3 ft. (1 m). See "Centering discs" on page 26 for which disc to use.

For additional information, see the Rosemount 9901 Chamber for Process Level Instrumentation <u>Product Data Sheet</u>.

#### **Existing chamber**

A Rosemount 3308 Series Transmitter is the perfect replacement in an existing displacer chamber. Proprietary flanges are offered, enabling use of existing chambers to make installation easy.



Considerations when changing to Rosemount 3308 Series:

- The Rosemount 3308 Series flange choice and probe length must be correctly matched to the chamber. Both standard ANSI and EN (DIN), as well as proprietary chamber flanges, are available. See "Proprietary Flanges" on page 37 to identify the proprietary flanges.
- See "Centering discs" on page 26 for which disc to use.
- See table below for guidelines on the required probe length.

#### Required probe length in chambers

Chamber manufacturer	Probe length <sup>(1)</sup>		
Major torque-tube manufacture (249B, 249C, 249K, 249N, 259B)	Displacer + 9 in. (229 mm)		
Masoneilan (Torque tube operated), proprietary flange	Displacer + 8 in. (203 mm)		
Other - torque tube <sup>(2)</sup>	Displacer + 8 in. (203 mm)		
Magnetrol® (spring operated)(3)	Displacer + between 7.8 in. (195 mm) to 15 in. (383 mm)		
Others - spring operated <sup>(2)</sup>	Displacer + 19.7 in. (500 mm)		

- 1. If flushing ring is used, add the ring height to the probe length.
- 2. For other manufacturers, there are small variations. This is an approximate value, actual length should be verified.
- 3. Lengths vary depending on model, SG and rating, and should be verified.

For additional information, see the Replacing Displacers with Guided Wave Radar <u>Technical Note</u>.

#### Probe type in chamber considerations

When installing a Rosemount 3308 in a chamber, the single lead probe is recommended. The probe length determines if a Single Riqid or Single Flexible probe should be used:

- Less than 19.7 ft. (6.0 m):
   Rigid Single Probe is recommended. Use a centering disc for probe > 3.3 ft. (1 m). When mounting space is limited, use a Flexible Single Probe with a weight and centering disc.
- More than 19.7 ft. (6.0 m):
   Use Flexible Single Probe with a weight and centering disc.

# **Centering discs**

To prevent the probe from contacting the chamber or pipe wall, centering discs are available for rigid single, flexible single, and flexible twin lead probes. The disc is attached to the end of the probe. Discs are made of stainless steel, Alloy C-276, Duplex 2205, or PTFE.



For the segmented rigid single lead probe, up to five PTFE centering discs can be mounted along the probe, but keep a minimum distance of two segments between the discs. Additionally, a disc in SST or PTFE (part number 03300-1655-xxxx) can be attached to the end of the probe.

When mounting a centering disc, it is important that it fits correctly in the chamber/pipe. See Table 8 for Dimension D. Table 9 shows which centering disc diameter to choose for a particular pipe.

**Table 8. Centering Disc Dimensions** 

Disc size	Actual disc diameter (D)			
2 in.	1.8 in. (45 mm)			
3 in.	2.7 in. (68 mm)			
4 in.	3.6 in. (92 mm)			
6 in.	5.55 in. (141 mm)			
8 in.	7.40 in. (188 mm)			

Table 9. Centering Disc Size Recommendation for Different Pipe Schedules

Pipe size	Pipe schedule			
	5s, 5 and 10s,10	40s, 40 and 80s, 80	120	160
2 in.	2 in.	2 in.	N/A <sup>(1)</sup>	N/A <sup>(2)</sup>
3 in.	3 in.	3 in.	N/A <sup>(1)</sup>	2 in.
4 in.	4 in.	4 in.	4 in.	3 in.
5 in.	4 in.	4 in.	4 in.	4 in.
6 in.	6 in.	6 in.	4 in.	4 in.
7 in.	N/A <sup>(1)</sup>	6 in.	N/A <sup>(1)</sup>	N/A <sup>(1)</sup>
8 in.	8 in.	8 in.	6 in.	6 in.

- 1. Schedule is not available for pipe size.
- 2. No centering disc is available.

# **Product Certifications**

# **European Union Directive Information**

The EC Declaration of Conformity for all applicable European directives for this product can be found on <a href="mailto:EmersonProcess.com/Rosemount">EmersonProcess.com/Rosemount</a>. A hard copy may be obtained by contacting your local sales representative.

# **Approved Manufacturing Locations**

Emerson Process Management - Chanhassen, Minnesota, USA Rosemount Tank Radar AB - Gothenburg, Sweden Emerson Process Management Asia Pacific Private Limited -Singapore

# ATEX Directives (94/9/EC)

Emerson Process Management complies with the ATEX Directive

# Electro Magnetic Compatibility (EMC) (2004/108/EEC)

EN 61326-1; 2006 EN 61326-2-3; 2006

# Radio and Telecommunications Terminal Equipment Directive (R&TTE) (1999/5/EC)

Emerson Process Management complies with the R & TTE Directive

# **Telecommunication Compliance**

All wireless devices require certification to ensure that they adhere to regulations regarding the use of the RF spectrum. Nearly every country requires this type of product certification. Emerson is working with governmental agencies around the world to supply fully compliant products and remove the risk of violating country directives or laws governing wireless device usage.

# FCC and IC

This device complies with Part 15 of the FCC Rules. Operation is subject to the following conditions: This device may not cause harmful interference that may cause undesired operation This device must be installed to ensure a minimum antenna separation distance of 20 cm from all persons.

This device complies with Industry Canada license-exempt RSS standard(s). Operation is subject to the following two conditions: (1) This device may not cause interference, and (2) this device must accept any interference, including any interference that may cause undesired operation of the device.

#### Caution

Changes or modifications to the equipment not expressly approved by Emerson Process Management could void the user's authority to operate the equipment.

# Ordinary Location Certification for FM Approvals

As standard, the transmitter has been examined and tested to determine that the design meets basic electrical, mechanical, and fire protection requirements by FM Approvals, a nationally recognized testing laboratory (NRTL) as accredited by the Federal Occupational Safety and Health Administration (OSHA).

# **Pressure Equipment Directive (PED)**

Complies with 97/23/EC article 3.3

# **Hazardous Locations Certificates**

#### **USA**

**I5** Intrinsically Safe

Certificate:3046655

Standards:FM Class 3600 – 2011, FM Class 3610 – 2010,

FM Class 3810 - 2005, NEMA® 250 - 2003,

ANSI/ISA 60079-0:2009,

ANSI/ISA 60079-11:2011,

ANSI/ISA 60079-26:2011,

ANSI/ISA 60529:2004.

Markings: IS CL I, DIV 1, GP A, B, C, D:

IS CL I Zone 0, AEx ia IIC;

T4 Ta = -55 to +70 °C

WHEN INSTALLED PER ROSEMOUNT DRAWING

03308-1010

## **Special Conditions of Certification:**

- The Model 3308 transmitter housing contains aluminum, protect the enclosure to avoid a potential risk of ignition due to impact or friction.
- 2. The surface resistivity of the polymeric antenna is greater than  $1G\Omega$ . To avoid electrostatic charge buildup, it must not be rubbed or cleaned with solvents or a dry cloth.
- 3. For use with the Emerson Process Management 701PBKKF SmartPower Option only.
- Only the Emerson Process Management 375 or 475 Field Communicator is approved for use with this transmitter.
- 5. The maximum permitted operating temperature of the Rosemount 3308A transmitter is 70 °C. To avoid the effects of process temperature and other thermal effects care shall be taken to ensure that the "Electronics Temperature" does not exceed 70 °C.

#### Canada

6 Intrinsically Safe
Certificate:3046655
Standards: CSA Std. C22.2 No. 1010.1:04,
CSA Std. 22.2 No 94-M91,
CSA Std. C22.2 No. 157 − 92,
CAN/CSA-C22.2 No. 60079-0:11,
CAN/CSA-C22.2 No. 60079-11:11
Markings:INTRINSICALLY SAFE Ex ia
CLASS I, GP A, B, C, D;
CLASS I, Zone 0, Ex ia IIC Ga;
TEMP CODE T4 (-55 °C ≤Ta≤+70 °C)
WHEN INSTALLED PER ROSEMOUNT DRAWING

#### **Special Conditions of Certification:**

03308-1010.

- The Model 3308 transmitter housing contains aluminum, protect the enclosure to avoid a potential risk of ignition due to impact or friction.
- 2. The surface resistivity of the polymeric antenna is greater than  $1G\Omega$ . To avoid electrostatic charge buildup, it must not be rubbed or cleaned with solvents or a dry cloth.
- 3. For use with the Emerson Process Management 701PBKKF SmartPower Option only.
- 4. Only the Emerson Process Management 375 or 475 Field Communicator is approved for use with this transmitter.
- 5. The maximum permitted operating temperature of the Rosemount 3308A transmitter is 70 °C. To avoid the effects of process temperature and other thermal effects care shall be taken to ensure that the "Electronics Temperature" does not exceed 70 °C.

#### **Europe**

I1 ATEX Intrinsic Safe

Certificate:FM 12ATEX0072X Standards:EN 60079-0:2012, EN 60079-11: 2012, EN 60079-26:2007 Markings:Category II 1 G, Ex ia IIC T4 Ga (-55  $^{\circ}$ C  $\leq$ Ta $\leq$  +70  $^{\circ}$ C);

€ 1180 € 0575

#### **Special Conditions of Certification:**

- The Model 3308 transmitter housing contains aluminum, protect the enclosure to avoid a potential risk of ignition due to impact or friction.
- The surface resistivity of the polymeric antenna is greater than 1GΩ. To avoid electrostatic charge buildup, it must not be rubbed or cleaned with solvents or a dry cloth.
- 3. For use with the Emerson Process Management 701PBKKF SmartPower Option only.
- 4. Only the Emerson Process Management 375 or 475 Field Communicator is approved for use with this transmitter.
- 5. The maximum permitted operating temperature of the Rosemount 3308A transmitter is 70 °C. To avoid the effects of process temperature and other thermal effects care shall be taken to ensure that the "Electronics Temperature" does not exceed 70 °C.

#### International

IECEx Intrinsic Safety Certificate:IECEx FMG 12.0029X Standards: IEC 60079-0: 2011, IEC 60079-11: 2011, IEC 60079-26:2006 Markings:Ex ia IIC T4 Ga (-55 °C <Ta< +70 °C)</p>

#### **Special Conditions of Certification:**

- The Model 3308 transmitter housing contains aluminum, protect the enclosure to avoid a potential risk of ignition due to impact or friction.
- 2. The surface resistivity of the polymeric antenna is greater than  $1G\Omega$ . To avoid electrostatic charge buildup, it must not be rubbed or cleaned with solvents or a dry cloth.
- For use with the Emerson Process Management 701PBKKF SmartPower Option only.
- 4. Only the Emerson Process Management 375 or 475 Field Communicator is approved for use with this transmitter.
- 5. The maximum permitted operating temperature of the Rosemount 3308A transmitter is 70 °C. To avoid the effects of process temperature and other thermal effects care shall be taken to ensure that the "Electronics Temperature" does not exceed 70 °C.

## Brazil

INMETRO Intrinsic Safety
Certificate:UL-BR 13.0463X
Standards:ABNT NBR IEC 60079-0:2008 + Errata 1:2011,
ABNT NBR IEC 60079-11:2009,
ABNT NBR IEC 60079-26:2008
Markings:Ex ia IIC T4 Ga (-55 °C ≤ T<sub>amb</sub> ≤ +70 °C)

#### **Special Conditions of Certification:**

- 1. The Model 3308 transmitter housing contains aluminium; protect the enclosure to avoid a potential risk of ignition due to impact or friction.
- 2. The surface resistivity of the polymeric antenna is greater than 1 G $\Omega$ . To avoid electrostatic charge buildup, it must not be rubbed or cleaned with solvents or a dry cloth.
- 3. For use with the Emerson Process Management 701PB SmartPower Option only.
- 4. Only the Emerson Process Management 375 or 475 Field Communicator is approved for use with this transmitter.

#### China

I3 NEPSI Intrinsic Safety
Certificate: GYJ13.1443X
Standards: GB 3836.1-2010, GB 3836.4-2010,
GB 3836.20-2010
Markings: Ex ia IIC T4 Ga (-55°C~+70°C)

### **Special Conditions of Certification:**

See certificate for details.

# Japan

I4 TIIS Intrinsic Safety
Certificate:TC20746
Markings:Ex ia IIC T4 -20°~+60°C

#### **Special Conditions of Certification:**

See certificate for details.

# EAC - Belarus, Kazakhstan, Russia

IM Technical Regulation Customs Union (EAC) Intrinsic Safety Certificate: RU C-US.Gb05.B.00530 Markings: 0Ex ia IIC T4 Ga X

#### **Special Conditions of Certification:**

See certificate for details.

#### Taiwan

# 注意!

依據 低功率電波輻射性電機管理辦法 第十二條

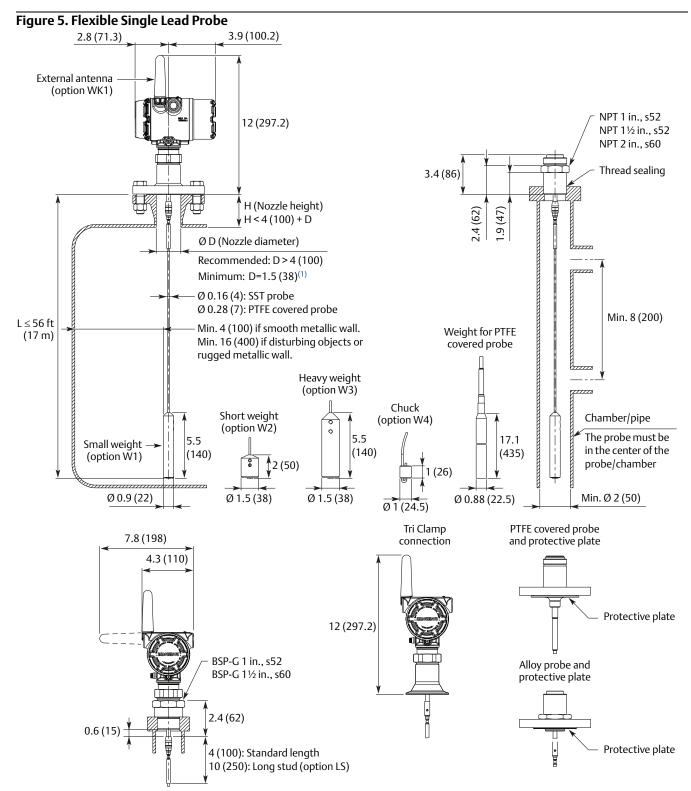
經型式認證合格之低功率射頻電機,非經許可,公司、商號或使用者均不得擅自變更頻率、加大功率或變更原設計之特性及功能。 第十四條

低功率射頻電機之使用不得影響飛航安全 及干擾合法通信;經發現有干擾現象時,應立 即停用,並改善至無干擾時方得繼續使用。

前項合法通信,指依電信法規定作業之無線電通信。

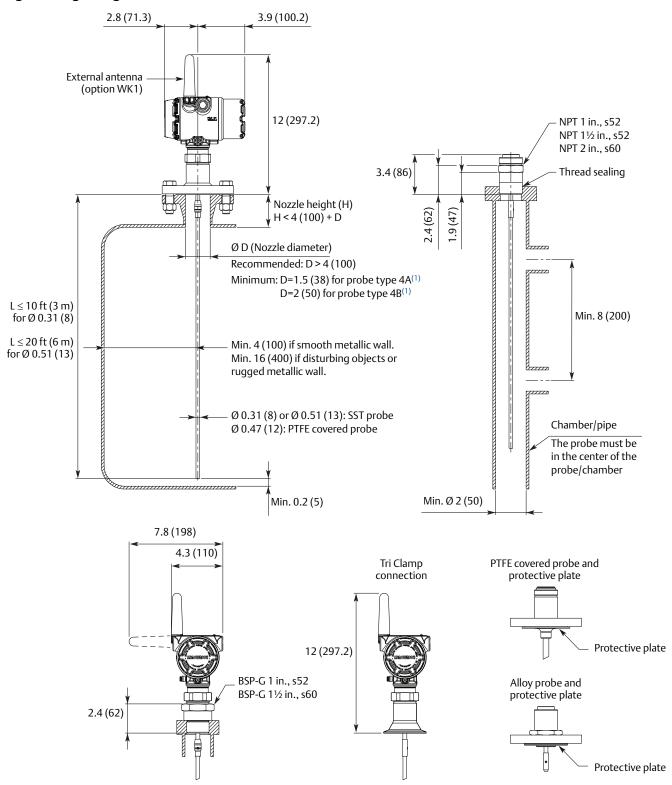
低功率射頻電機須忍受合法通信或工業、科學 及醫療用電波輻射性電機設備之干擾。

# **Dimensional Drawings**



<sup>1.</sup> The Trim Near Zone (TNZ) function may be necessary or an Upper Null Zone (UNZ) setup may be required to mask the nozzle. Dimensions are in inches (millimeters).

Figure 6. Rigid Single Lead Probe



1. The Trim Near Zone (TNZ) function may be necessary or an Upper Null Zone (UNZ) setup may be required to mask the nozzle.

Dimensions are in inches (millimeters).

2.8 (71.3) External antenna (option WK1) 12 (297.2) NPT 1½ in., s52 NPT 2 in., s60 Thread sealing 3.4 (86) 0.6 (15) Nozzle height (H) 1.9 (47) H < 4 (100) + D Ø D (Nozzle diameter) 15.2 (385) Recommended: D > 4 (100) Minimum: D=2 (50)(1) Min. 8 (200) L ≤ 33 ft (10 m) Min. 4 (100) if smooth metallic wall. Min. 16 (400) if disturbing objects or 31.5 (800) rugged metallic wall. Ø 0.51 (13) Chamber/pipe The probe must be in the center of the probe/chamber Min. 0.2 (5) Min. Ø 2 (50) 7.8 (198) 4.3 (110) Optional: PTFE centering disc BSP-G 1½ in., s60 2.4 (62) Optional:

Figure 7. Segmented Rigid Single Lead Probe

1. The Trim Near Zone (TNZ) function may be necessary or an Upper Null Zone (UNZ) setup may be required to mask the nozzle.

Dimensions are in inches (millimeters).

Bottom centering disc (SST or PTFE)

Figure 8. Coaxial Probe

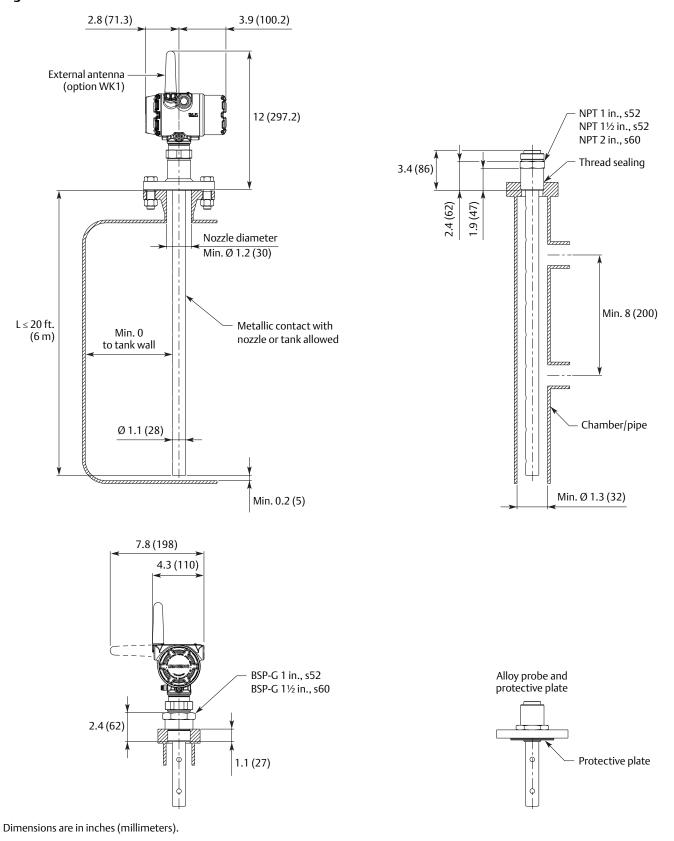
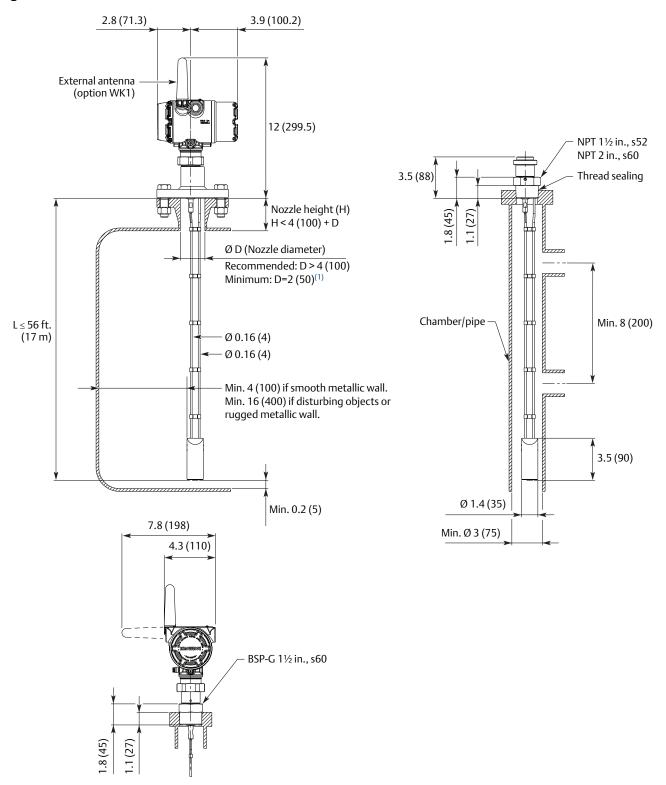


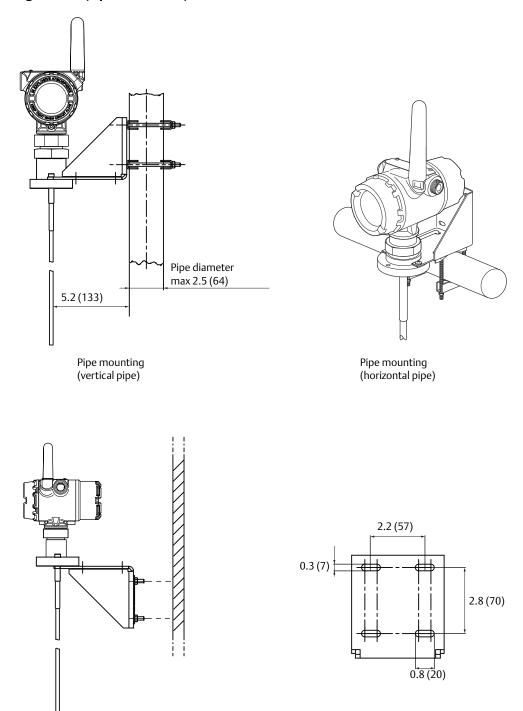
Figure 9. Flexible Twin Lead Probe



1. The Trim Near Zone (TNZ) function may be necessary or an Upper Null Zone (UNZ) setup may be required to mask the nozzle.

Dimensions are in inches (millimeters).

Figure 10. Mounting Bracket (Option Code BR)



Dimensions are in inches (millimeters).

Wall mounting

Hole pattern wall mounting

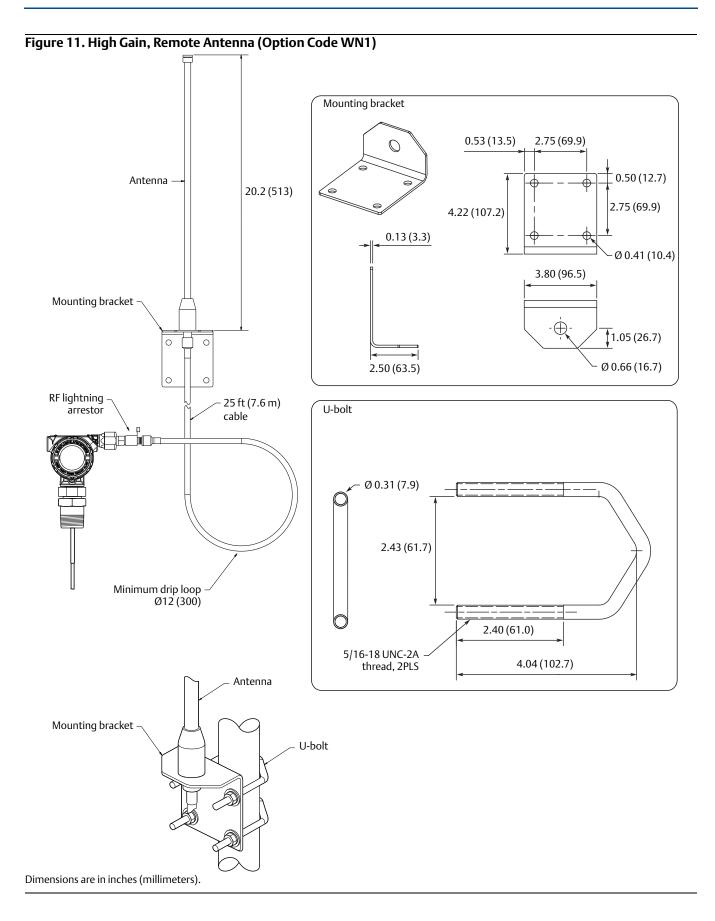
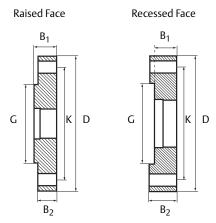
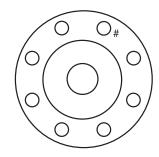


Figure 12. Proprietary Flanges





- D: Outside diameter
- B<sub>1</sub>: Flange thickness with gasket surface
- B<sub>2</sub>: Flange thickness without gasket surface
- F=B<sub>1</sub>-B<sub>2</sub>: Gasket surface thickness
- G: Gasket surface diameter
- # Bolts: Number of bolts
- K: Bolt hole circle diameter

Dimensions are in inches (millimeters).

#### Note

Dimensions may be used to aid in the identification of installed flanges. It is not intended for manufacturing use.

**Table 10. Dimensions of Proprietary Flanges** 

· · · · · · · · · · · · · · · · · · ·							
Special flanges <sup>(1)</sup>	D	B <sub>1</sub>	B <sub>2</sub>	F	G	# Bolts	K
Fisher 249B/259B <sup>(2)</sup>	9.00 (228.6)	1.50 (38.2)	1.25 (31.8)	0.25 (6.4)	5.23 (132.8)	8	7.25 (184.2)
Fisher 249C <sup>(3)</sup>	5.69 (144.5)	0.94 (23.8)	1.13 (28.6)	-0.19 (-4.8)	3.37 (85.7)	8	4.75 (120.65)
Masoneilan <sup>(2)</sup>	7.51 (191.0)	1.54 (39.0)	1.30 (33.0)	0.24 (6.0)	4.02 (102.0)	8	5.87 (149.0)

- 1. These flanges are also available in a vented version.
- 2. Flange with raised face.
- 3. Flange with recessed face.

# Complementary point level monitoring

An ideal complement to the Rosemount 3308, the Rosemount 2160 wireless vibrating fork liquid level switch provides reliable high/low level alarms and overfill protection, wirelessly communicating output and advanced instrument health.

With an update rate of up to one second, the Rosemount 2160 may be used in both monitoring and control applications.

See the Rosemount 2160 Product Data Sheet.



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